

## COMFORT CHILLERS



# FX2-G04

Air source chillers with screw compressors  
and nearly zero GWP refrigerant

**252 - 1572 kW**

COOLING

SCREW

R HFO1234ze

# FX2-G04

Air source chillers with  
screw compressors



Family overview

Technical insight

Controls

Performance

Operating limits

Heat recovery

Hydronic modules

Further options

Selling points



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## FX2-G04 - Family overview

### Key features



# FX2-G04

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**252 - 1572 kW**





## FX2-G04 - Family overview

### HFO refrigerant

## R1234ze: All-round sustainability

## FX2-G04



Combining brilliant efficiency with the use of a nearly zero GWP refrigerant, FX2-G04 tackles both the indirect and the direct global warming impact, thus resulting the perfect choice for any new, forward-looking cooling system.

#### ■ Negligible GWP

HFO 1234ze GWP<sub>100 year</sub> < 1 (R134a GWP<sub>100 year</sub> = 1300)

\* GWP values according to IPCC rev. 5<sup>th</sup>

#### ■ Rapid molecule disintegration in the atmosphere

HFO 1234ze = 2 weeks (R134a = 14 years)

#### ■ Approved by international standards

ASHRAE 34, ISO 817

Safety Class A2L

(non toxic, mildly flammable)

PED (UNI EN 10204)

Fluid Group 2

(non dangerous)

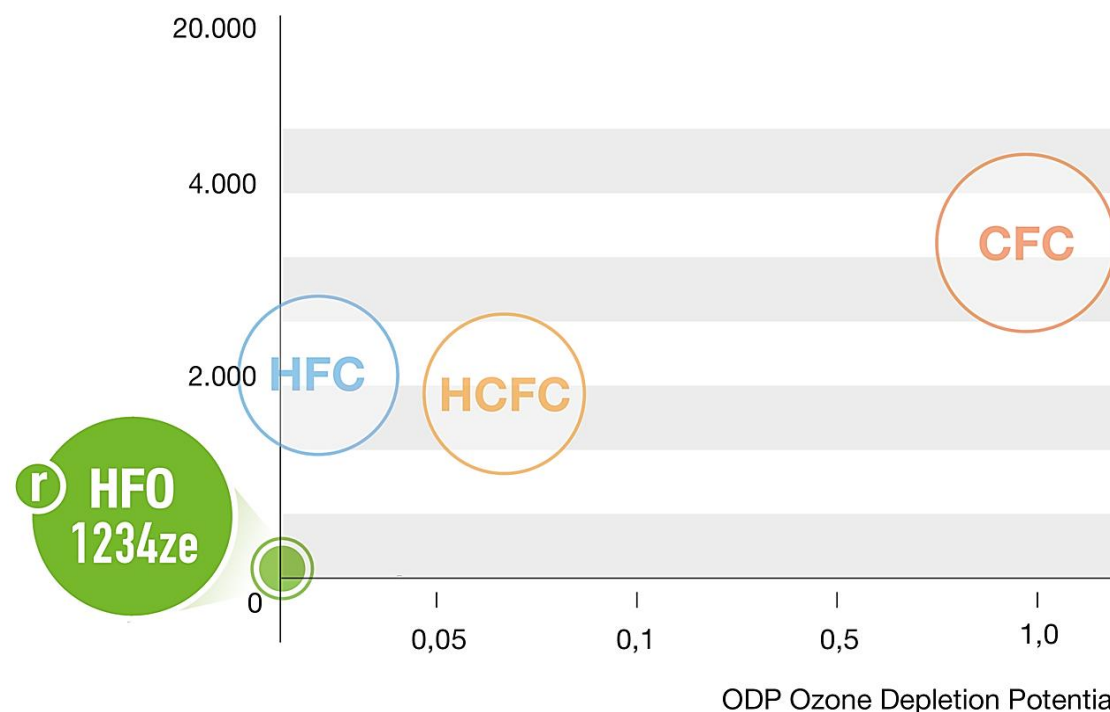
#### ■ Compatible with common materials

No special components, No extra cost

#### ■ In-line with eco-regulation objectives

No future retrofit required

GWP Global Warming Potential



# FX2-G04 - Family overview

## Nomenclature

1    2 3 4    5    6    7    8    9    10    11  
**FX2 - - G04 - / D / 1 5 9 3**

Code	Descriptions	Extension	Descriptions
1	Inverter Driven Tech	-	NOT
		i	Inverter
2	Compressor Type	N	Scroll
		F	Screw
		T	Centrifugal Oil Free
3	Brand	X	Climaveneta
		R	RC
4	Product Generation	-	
		2	New Product Generation
5	Unit Type	-	Air source chiller
		W	Water source chiller
6	Refrigerant	G01	R134a
		G02	R410A
		G03	R407C
		G04	HFO1234ze
		G05	R513A
		G02	R454B

Code	Descriptions	Extension	Descriptions
7	Application segment	-	Comfort
		Y	Process
		Z	IT Cooling
8	Function	-	Without heat recovery
		D	Partial heat recovery
9	Version	-	Unique single version
		K	Key efficiency
		A	High efficiency
		E	Enhanced efficiency
		SL-K	Key efficiency + Super Low Noise
10	Size	...	other
		4 digit code	first 3 digits: cooling capacity*0.1 [kW] last digit: compressors number
11	Evaporator type	-	one evaporator type (plate or S&T)
		T	Shell&Tube
		P	Plate



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## FX2-G04 - Technical insight

### Main components

**Patent-pending solution** for the **optimization** of the thermodynamic cycle



**Electrical panel** with power circuit components and **W3000+** control

**Full Aluminium microchannel coils** for high efficiency and low refrigerant charge. E-coating available as option.

**Variable-speed AC axial fans.** EC fans as option for unbeatable seasonal efficiency.

**Dry shell and tubes evaporator,** fully developed in-house

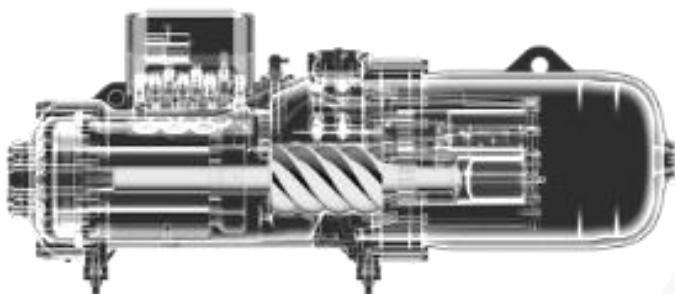
**Factory-installed pumps (with VPF options)** and pre-plumbed hydraulic for the minimum installation time and cost (optional).





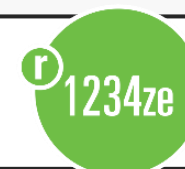
## FX2-G04 - Technical insight

### The compressors



Designed according to  
Mitsubishi Electric Hydronics  
& IT Cooling Systems  
specifications and for its  
exclusive use.

**Dual rotor screw compressors**  
optimized for HFO refrigerant



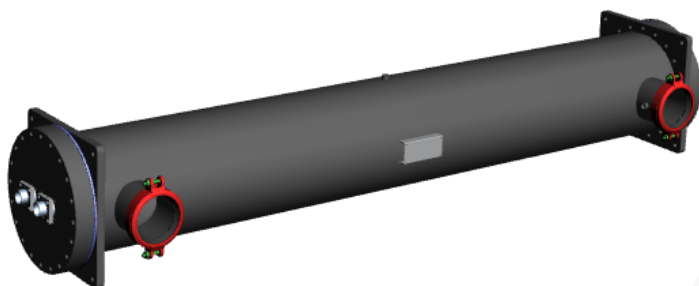
**Improved internal geometry**  
enhancing efficiency at partial load operations

**Innovative lubrication system**  
A devoted oil management valve calibrates the oil circulation, for  
better performance.

**Extreme durability**  
The carbon steel bearings are granted for a lifetime of 150.000 hours

## FX2-G04 - Technical insight

### User side heat exchanger



Designed and produced  
by  
Mitsubishi Electric Hydronics  
& IT Cooling Systems



Single pass, dry expansion  
**Shell & Tube evaporator**

#### **Enhanced heat transfer**

Thanks to perfect counter-current flow and grooved copper pipes

#### **Low pressure drops on water-side**

#### **Protected against ice formation**

Water flow is controlled by a differential pressure switch

- Insulated with a **foamed polyethylene mat of 9 mm thickness** (19mm available as opt.)
- **TYPE H hydraulic connections:** Grooved coupling with weld end counter-pipe user side



## FX2-G04 - Technical insight

### The condensing coils



#### New generation aluminum MCHX coils

**Long Life Alloy (LLA)** for higher corrosion resistance and longer life cycle

**-30% refrigerant charge** vs. traditional solutions

**Lower weight** vs. traditional solutions



#### E-COATED MCHX coils for harsh environments (Opt. 876)

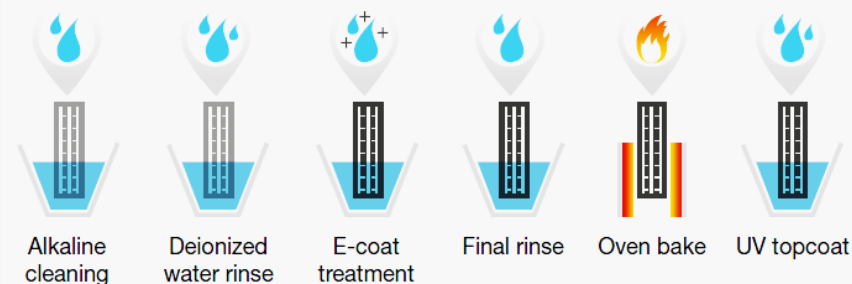
The e-coating treatment creates a protective layer of epoxy polymer on the surface of the coils:

Over 3120 h resistance as per **ASTM G85-02 A3** (SWAAT)

Over 6000 h resistance as per **ASTM B117**

Over 1000 h of surface protection against UV rays as per **ASTM G155-05a**

E-coating process



## FX2-G04 - Technical insight

### The fans



High performing, 800mm-diameter **axial fans**

**External bell mouth**

for the highest efficiency and best-in-class sound power levels

**Variable Speed control** with auto-transformer and single-fractioning as standard (**DVVF**), for large operating limits

**OPTION**  **EC AXIAL (Opt. 808)**

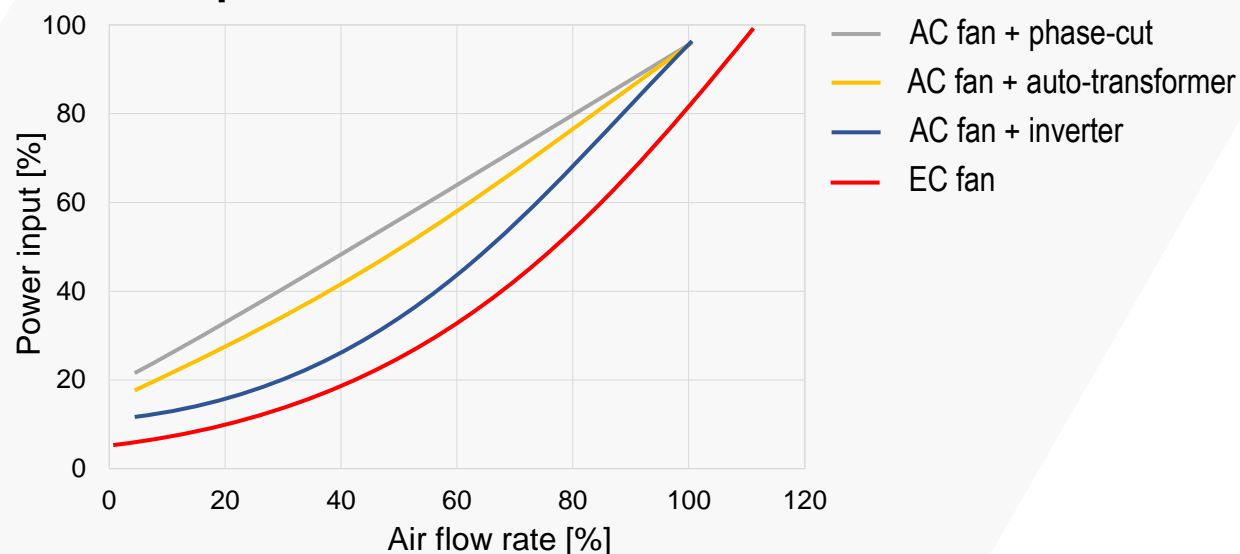
Extended operating limits

UP TO **-15°C**

Partial load efficiency

UP TO **+5%**

### Fan speed controls



## FX2-G04 - Technical insight

### The fans



High performing, 800mm-diameter **axial fans**

#### **External bell mouth**

for the highest efficiency and best-in-class sound power levels

**Variable Speed control** with auto-transformer and single-fractioning as standard (**DVVF**), for large operating limits

OPTION



**EC AXIAL (Opt. 808)**

Extended operating limits

UP TO **-15°C**

Partial load efficiency

UP TO **+5%**

OPTION



**EC AXIAL with high ESP**

**(Opt. 818)**

Ideal for installations featuring a short ducting of the fan discharge

 Up to **150 Pa** of available static pressure

 No compromise on cooling capacity or efficiency up to 100 Pa



# FX2-G04 - Technical insight

## The electrical panel



### Electrical wirings

- General door lock isolator
- Automatic circuit breakers (opt.)
- Terminals for cumulative alarm
- Remote on/off terminals

### Set-point control

- Pump control relay + 0-10V modulating signal for external VSD pump control
- 4-20 mA (analog input)(opt.)
- Set point compensation for outdoor temperature

### Other functions (opt.)

- Demand limit
- Night mode
- Energy meter
- User limit control
- VPF and VPF.D variable flow control



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## FX2-G04 - Controls

### The unit's control

## W3000+ control software

Proprietary settings for faster adaptive responses to different dynamics, in all operating conditions.

## Fully in-house developed



- **Thermoregulation**  
Modulating on outlet water temperature + PID on outlet water temperature
- **Diagnostics**  
Complete alarm management, with “black-box” and alarm history.
- **Monitoring**  
Complete visualization of the operation status. User-friendly navigation.
- **Security**  
3 levels of password: user, service, manufacturer.
- **Connectivity**  
BMS: Modbus, LonWorks, BACnet MS/TP, BACnet-over-IP, Konnex, Modbus over IP, SNMP. Proprietary: Manager3000, ClimaPRO, M-net network.

## FX2-G04 - Controls

### The user interface



## KIPLink: the Keyboard is In your Pocket

Based on the **Wi-Fi technology**, KIPLink gets rid of the standard keyboard and allows to operate on the unit directly from his **mobile device** (smartphone, tablet, notebook).

An exclusive product of  
**Mitsubishi ElectricHydronics & IT Cooling Systems.**



**Suitable for industrial environment**  
tolerates temperatures from -20 to +65°C

**Wi-Fi communication**  
no internet connection needed

### Ready to use

- Download and install MEHITS APP
- Create and register your profile
- Scan the QR code and connect to the unit

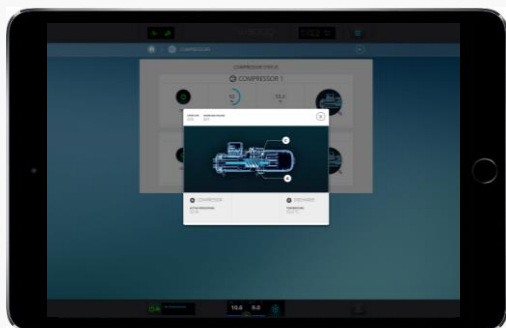


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## FX2-G04 - Controls

### The user interface

# KIPlink: the Keyboard is In your Pocket



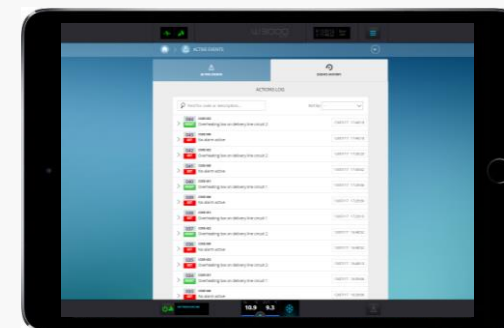
### Easier on-site operation

- **Monitor** each component **while moving** around the unit for maintenance.
- View and change all parameters with **easy-to-understand screenshots** and dedicated tooltips.
- Get devoted “help” message for alarm reset and trouble shooting.



### Real-time graphs and trends

- Monitor the **immediate labor status** of the compressors, heat exchangers, cooling circuits and pumps.
- View the real-time graphs of the key **operating variable trends**.



### Data logger function

- View history of events and use the **filter for a simple search**.
- Enhance diagnostics with data and graphs of **10 minutes before and after** each alarm.
- **Download** all the data for detailed analysis.



## FX2-G04 - Controls

### The user interface



### KIPLink: standard equipment



#### LED switch\*

- Power LED
- Unit status LED
- On/off switch



#### QR code

- Scan to have access



#### KIPLink hardware

- In the electrical board
- Wi-Fi antenna

\* Provided when the unit is equipped with the KIPLink and without optional keyboard.

**Other interface options** in **addition** (Opt. 1442, 1444) or in **substitution** (Opt. 6194, 6195) to the KIPLink:

#### Large keyboard



#### 7" touch screen



## FX2-G04 - Controls

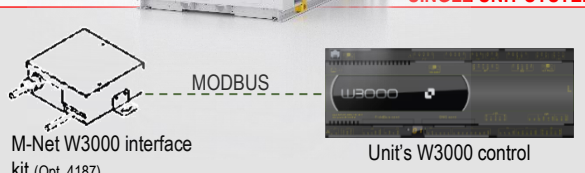
### Multi-unit system control

#### M-Net: connect to the Mitsubishi Electric network

AE-200E

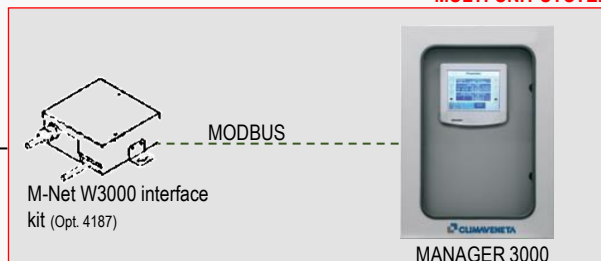


SINGLE UNIT SYSTEM



MEHITS units equipped with opt. 4187

MULTI-UNIT SYSTEM



MEHITS MANAGER 3000 equipped with opt. 4187

- View the units and their working **status**
- **Alarm** display
- Control groups of units: **on/off**, **cooling/heating**, **set point**
- Set an **operating schedule** for each group of units
- **Web app**
- Compatible with Mitsubishi Electric:  
AE-200E, AE-50, EW-50 (Ver. 7.68 or later)



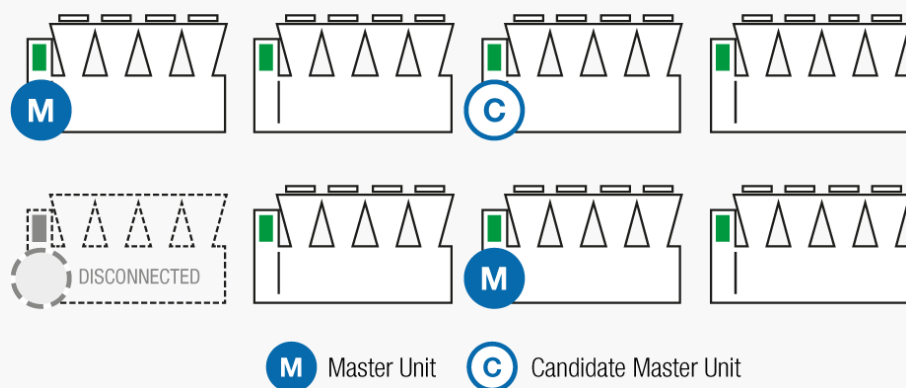
up to 8 units

## FX2-G04 - Controls

### Multi-unit system control: MULTI MANAGER option

#### MULTI MANAGER: smart LAN logics

With opt. 1541 and 1542 – MULTI MANAGER, FX2-G04 ranges feature **embedded LAN logics** for an easy connection between group of **chillers**. The entire cooling equipment works as one, with **one master chiller** that coordinate and optimize the operation of the chiller group.



- **Load sharing and Sequencing logics** for the smart distribution of cooling loads among the units
- **Up to 8 chillers** connected on the same group
- **No simultaneous start-ups of different unit's compressors**, to prevent dangerous current peaks, but a selectable units' start-up sequence
- **Stand by unit management with automatic unit rotation**

ADVANCED FUNCTIONS

**Dynamic master with succession priority:** one master unit is elected to coordinate the equipment group and once it becomes disconnected, the candidate unit takes full control.

**Resource priority management:** In case of a varying group of chillers, with different technologies, it is possible to set the usage priority of each unit, making the most of the available cooling resources.

## FX2-G04 - Controls

### Multi-unit system control: CLIMA PRO

**ClimaPRO:** turn your plant room into a value generating asset

The ultimate **plant room optimization** solution.

According to the units' actual efficiency curves, ClimaPRO **continuously optimizes** plant working conditions by promptly adjusting **equipment staging** and sequencing, managing operating **set-points** and controlling **water flows** throughout the entire system.

ClimaPRO can be interfaced with any BMS or perform all functions on its own.

clima  
**PRO**  
● PERFORMANCE ● RELIABILITY ● OPTIMISATION





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# FX2-G04 - Performance

## Versions

### The Power of Choice



VERSIONS



#### **A** - High efficiency

Compact units that grant the best cooling capacity/footprint ratio



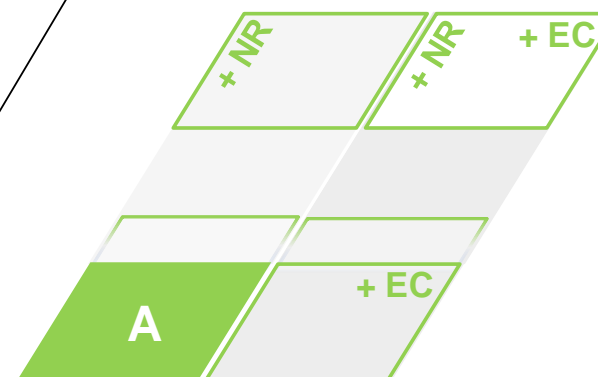
#### **SL-A** - Super low noise version

Larger heat exchange surfaces and calibrated fan speed for best-in class sound power levels

OPTIONS

- EC fans (Opt. 808)
- HT kit (Opt. 1955)
- Acoustical enclosure (Opt. 2301)
- Noise reducer (Opt. 2315)

## QUIETNESS



## EFFICIENCY & OPERATING LIMITS

VERSION  
 With Opt.

## FX2-G04 - Performance

Full & Part load efficiency levels



No compromise on efficiency!

**SL**  
version



Avg. EER

Avg. SEER

SEER

with opt. EC fans

**A**

**3,29**

**4,61**

**4,84**

Up to

**+9%**

**Seasonal efficiency**  
in comparison with previous  
generation

**SL-A**

**3,28**

**4,62**

**4,87**

Up to



Net values - EN14511, EN14825

EER: 12/7°C, air 35°C

SEER - Regulation (EU) N.2281/2016, low temp. application

## FX2-G04 - Performance

Full & Part load efficiency levels



No compromise on efficiency!

**SL**  
version

Avg. COP<sub>Pr</sub>

Avg. IPLV

IPLV  
with opt. EC fans

**+5%**

**Part load efficiency**  
in comparison with previous  
generation

**A**

**3,30**

**5,08**

**5,38** Up to

**SL-A**

**3,29**

**5,10**

**5,42** Up to



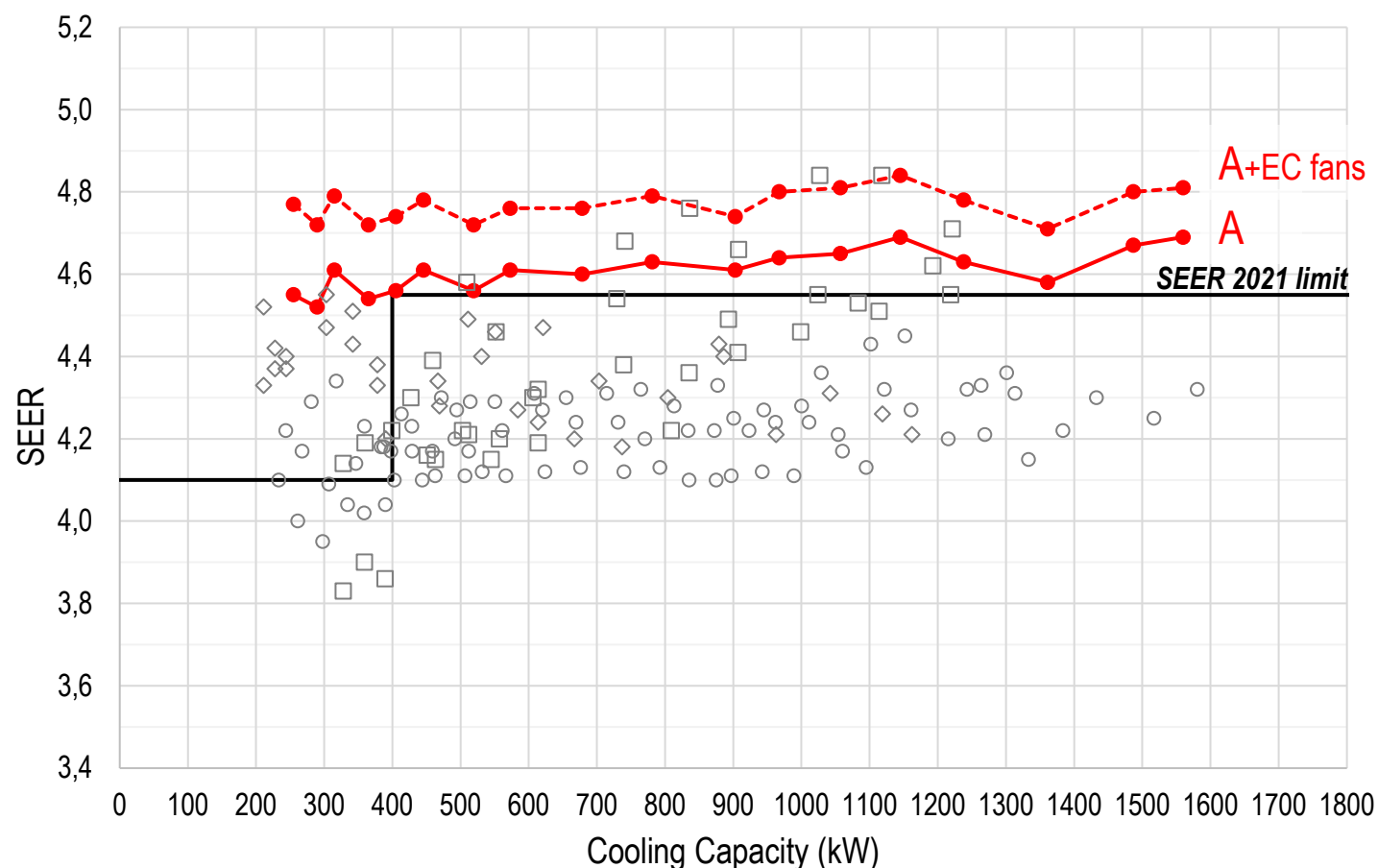
Values in accordance with AHRI standard 550/590 (IP)

## FX2-G04 - Performance

Part load efficiency vs main competitors (fixed speed)



### Part load efficiency: SEER



- **High part load efficiency**  
already for the A version
- **ErP2021 fully compliant**  
all models exceed the strictest ErP limit
- **Eurovent Certification**  
all models are Eurovent certified
- **Opt. 808 EC fans**  
available for all versions to boost even more the efficiency.
- **No compromise on efficiency!**  
The part load efficiency is maintained with: Noise Reducer kit (opt. 2315) and for Super Low noise versions.



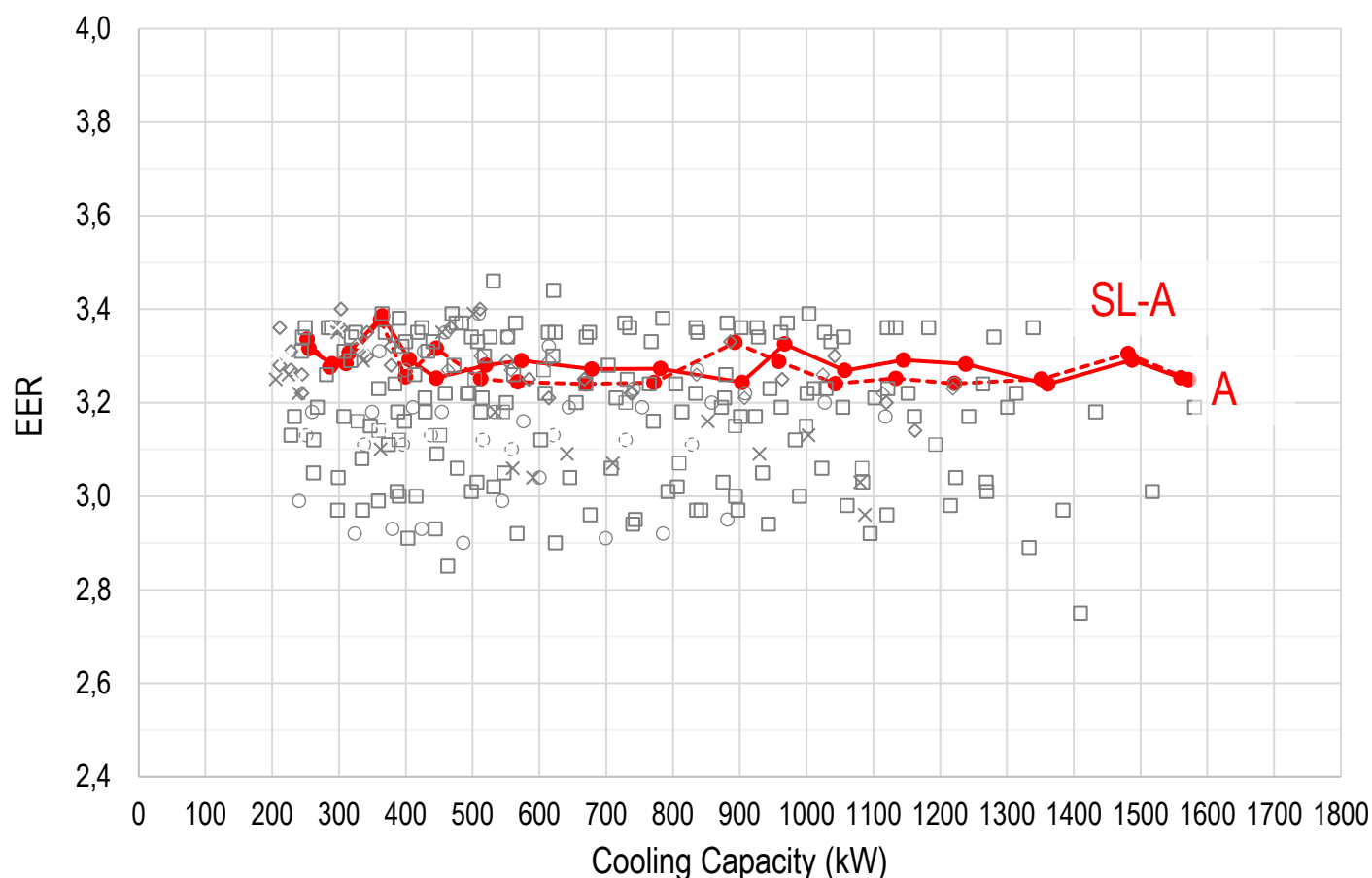
SEER - Regulation (EU) N.2281/2016, low temp. application

## FX2-G04 - Performance

Full load efficiency vs main competitors (fixed speed)



### Full load efficiency: EER



- **High full load efficiency**  
(avg. EER 3.29)
- **Eurovent Certification**  
all models are Eurovent certified.
- **No compromise on efficiency!**  
The high full load efficiency is maintained with: Noise Reducer kit (opt. 2315) and for Super Low noise versions.



Net values - EN14511, EN14825 EER: 12/7°C, air 35°C

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## FX2-G04 - Performance

### Acoustic options

**No compromise on efficiency!**

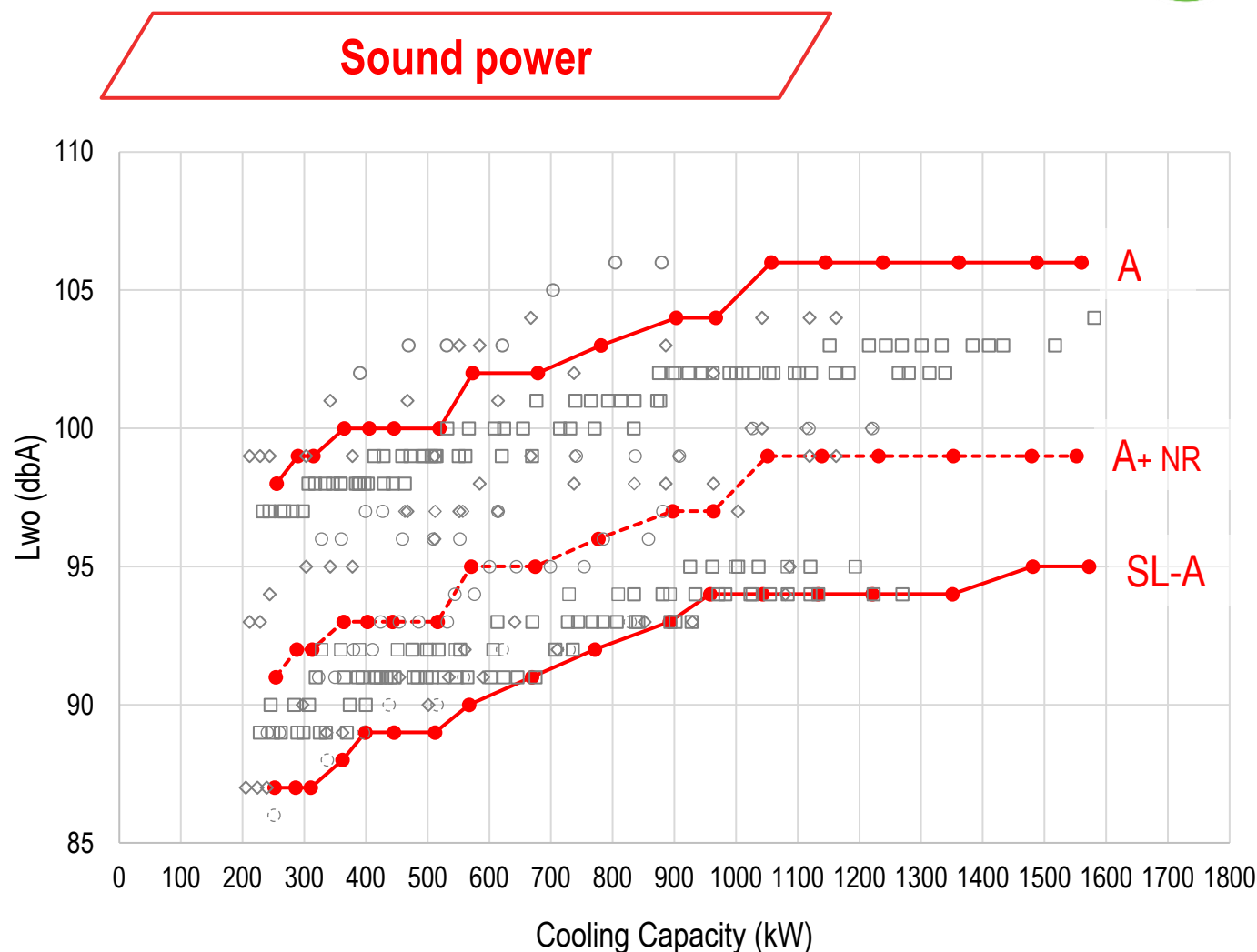
Noise  
Reducer  
kit **/// SL**  
version

### 4 sound configurations:

-	Unit with standard soundproofing equipment.	Baseline
(Opt. 2301)	<b>Compressor acoustical enclosure</b> Compressor enclosures with sound-absorbing material	-2 dB(A)
(Opt. 2315)	<b>Unit with Noise Reducer (NR) kit</b> Compressor enclosures with sound-absorbing material and calibrated fan speed	-7 dB(A)
<b>SL</b>	<b>Super Low noise</b> Unit with oversized condenser, compressor enclosures with high sound-absorbing material and calibrated fan speed, for best-in-class sound power levels.	-12 dB(A)

## FX2-G04 - Performance

### Acoustic options vs main competitors (fixed speed)



- **Opt. 2301 Compressor acoustical enclosure**  
available for both /A version, this option lowers the sound power by 2 dB(A).
- **Opt. 2315 Noise Reducer kit**  
available for /A version, this kit meets the most demanding requests in terms of sound power without compromising efficiency
- **Super Low noise versions**  
For the ultimate acoustical performance, FX2-G04 is available in Super Low Noise version. The units result the best-in-class when it comes to noise levels, while maintaining part-load efficiencies of the std version.

Net values - EN14511, EN14825 EER: 12/7°C, air 35°C



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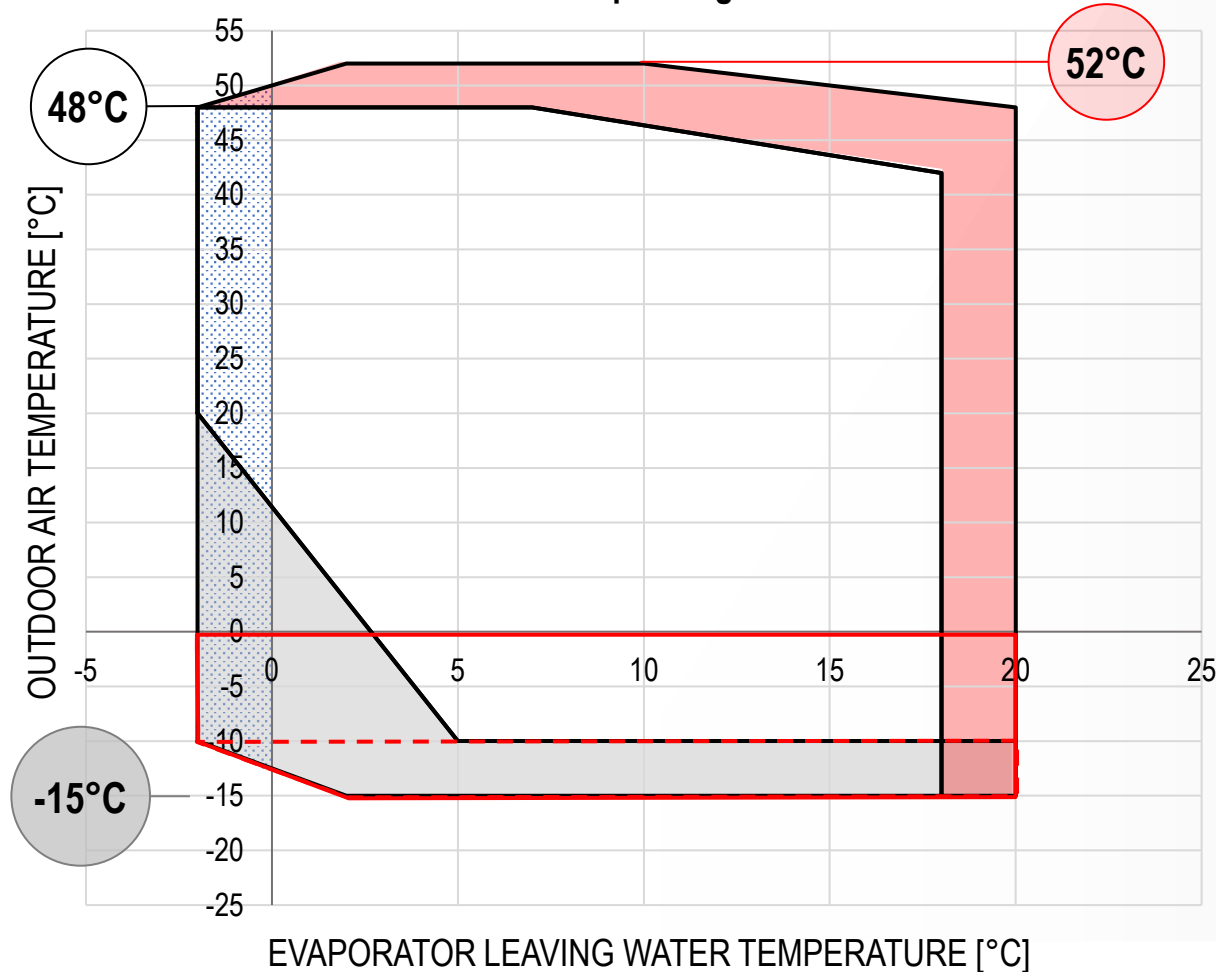
Further options

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# FX2-G04 - Operating limits

## Cooling

A and SL-A version operating limits at full load



STD



EC fans (Opt. 808)



HT kit (Opt. 1955)



Antifreeze piping and pumps (Opt. 2432) if hydronic kit is present



Double insulation on heat exchangers (Opt. 2631) or Double insulation on heat exchangers, pipes and pumps (Opt. 2633) if hydronic kit is present



LWT < 0°C Compressor liquid injection (Opt. 871)

## Partial load operating limits

In case of higher outdoor air temperature, FX2-G04 automatically partializes its resources to ensure uninterrupted operation.

Operating limits when working partialized (water \* / 7°C):

/A , /SL-A

55°C

+kit HT 57°C

\* Request for quotation



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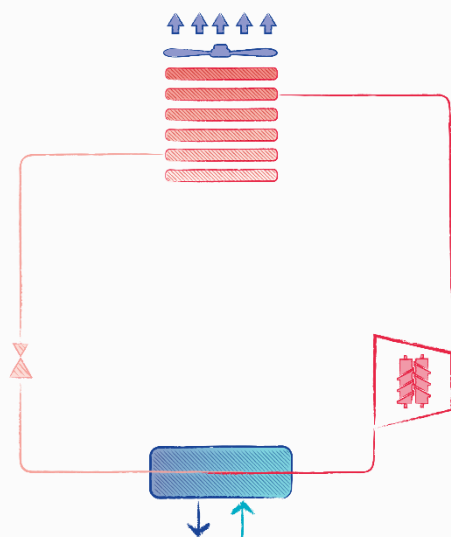
Further options

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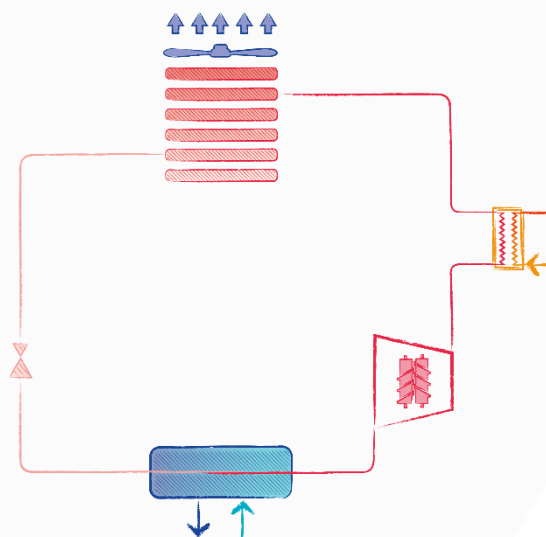
## FX2-G04 - Heat recovery

### Configuration overview

#### Standard



#### Partial heat recovery



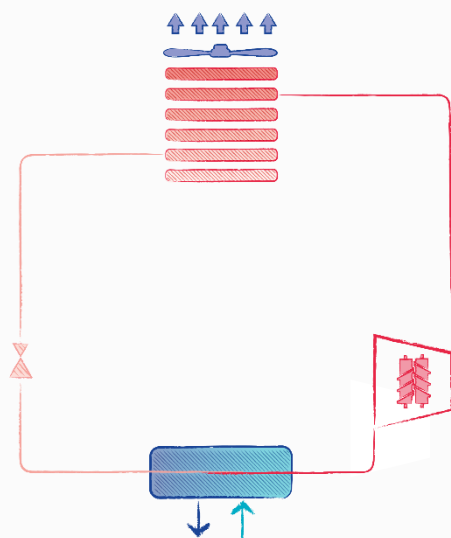
The heat recovery provides heating capacity for free.  
Suitable for **DHW** production, **integration of a boiler**, air treatment in **AHU**.



## FX2-G04 - Heat recovery

### Standard configuration

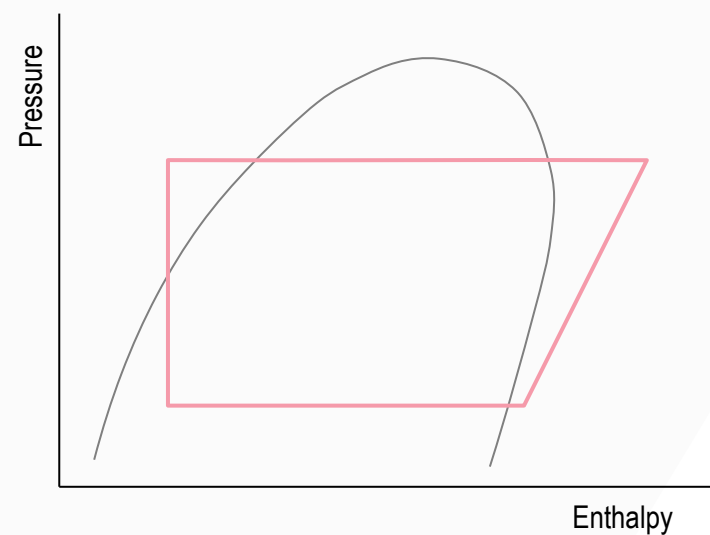
#### Standard



Standard refrigerant circuit.

#### No heat recovery

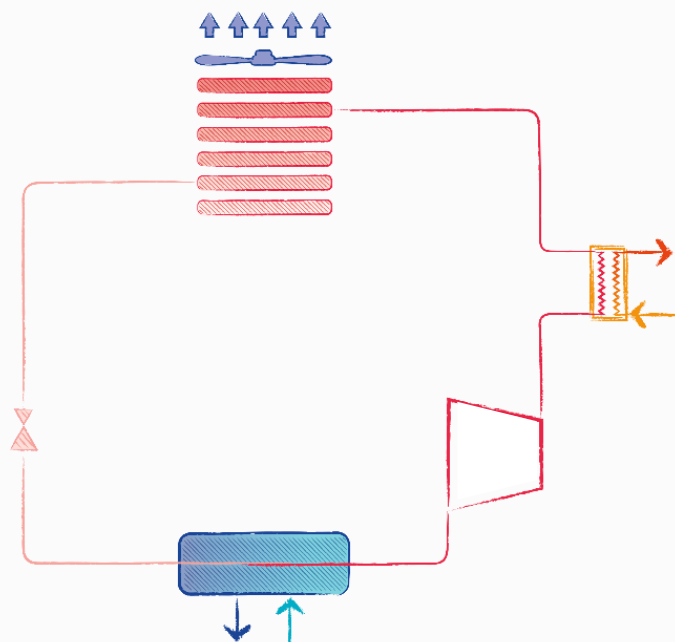
All the condensation heat is dispersed in the air.



## FX2-G04 - Heat recovery

### /D - Partial heat recovery configuration

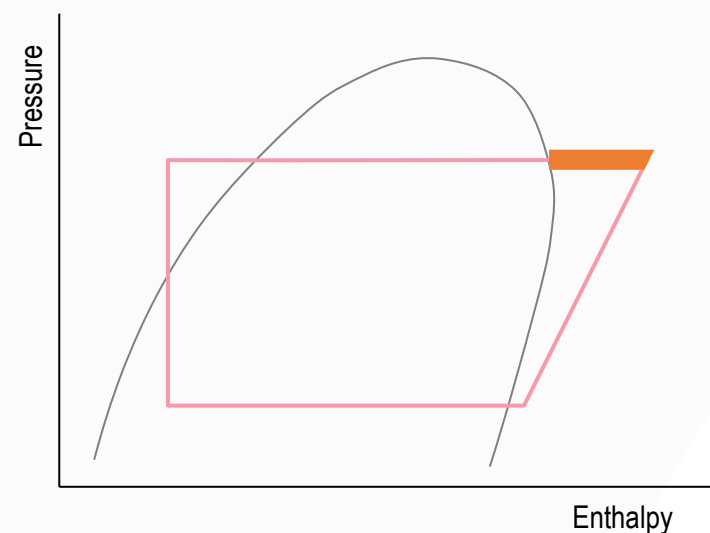
## Partial heat recovery



The refrigerant circuit is fitted with a **desuperheater** in series with the condenser coils.

Approximately  
**20%**  
of the chiller's capacity (\*)

Up to  
**60°C**  
of outlet temperature



(\*) The heat recovery and its amount depend on the unit's operating conditions, in particular the outdoor air temperature and the load percentage.

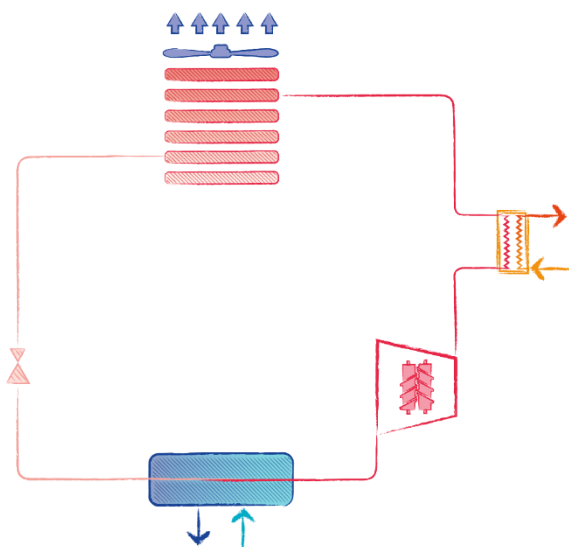
## FX2-G04 - Heat recovery

### /D - Partial heat recovery configuration

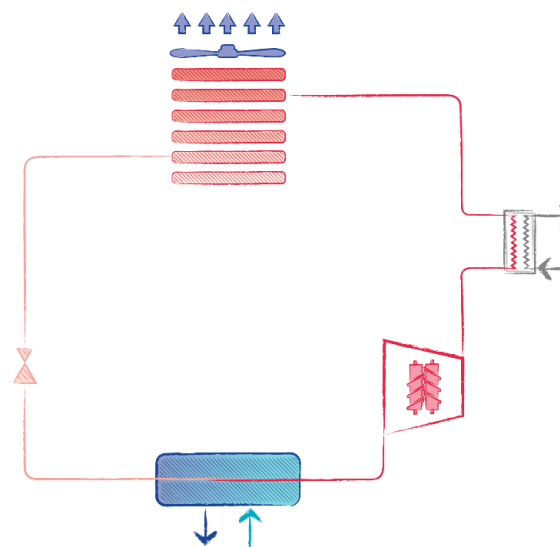
The desuperheater can recover the heat only when the temperature of the hot water circuit is lower than the **compressor discharge temperature**.

Opt. 3371 D - RELAY 1 PUMP (ON/OFF) interrupts the water flow to the desuperheater when the conditions for an actual heat recovery are not met.

Heat recovery: **ON**



Heat recovery: **OFF** water flow stopped





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# FX2-G04 - Hydronic

## Hydronic modules

### Hydronic module options

The **factory mounted hydronic module** (opt.) includes the pumps, and all the main hydraulic components, for the best **optimization of the installation space, time and costs**.

#### Standard configuration

- Terminals for external pump control  
(relay + 0-10V modulating signal)
- VPF.E flow control logic  
(For systems with only the primary circuit and terminals with bypass)

#### Pumps

- In-line configuration
- 2-pole motor Twin pumps
- Low or high head  
(approx. 100 or 200 kPa).

#### Pumps + Inverter

- External inverter to adjust the waterflow
- Reduced energy consumption
- VPF and VPF.D variable flow control logics
- Constant flow parameter-set logic

**Sniffer function:** When there is no request for cooling production, the primary pumps (built-in or external) are switched off and activated periodically only to let the unit read the water temperature and sense the cooling request inception.

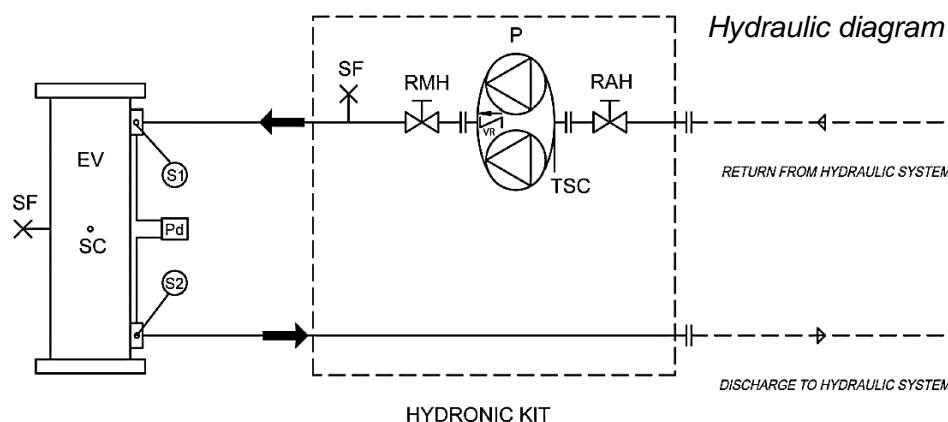
# FX2-G04 - Hydronic

## Hydronic module composition

### Factory mounted components

- **2 pumps - duty/standby\***: variable speed (inverter) or fixed speed, 2 poles, low or high head
- **Pump enclosure**: Acoustically insulated for silenced units
- **Suction and discharge valves**
  - **One-way valve**  
(flap type for in-line pumps)
  - **Purge valve**
  - **Drain plug**

\* *In-line 2-pole pump models are selected according to dimensions and performances in combination to the unit's size.*

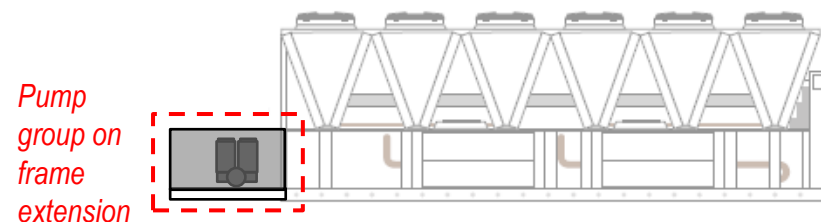


**Excluded from the pump group supply, but mandatory for the correct unit and system operation:**

- **Unit inlet water filter**  
with a maximum mesh size of 1 mm
- **Unit outlet flow-switch\***

\* Available as accessories, **supplied loose**.

**In some models, the pump group does not fit in the unit and is installed on a frame extension.**





## FX2-G04 - Hydronic

### The pumps



### In-line pumps

by

**Grundfos**

**In-line twin pumps**

**Single-stage, close-coupled pumps**

**SiC/SiC** (silicon carbide) **primary seal pairing**, extremely resistant against wear, abrasive particles and wear.

**EPDM bellows seal** prevent the risk of deposits, such as rust, on the shaft.

**Pull-out design:** during maintenance the power head can be pulled out without removing the pump housing from the pipework.

# FX2-G04 - Hydronic

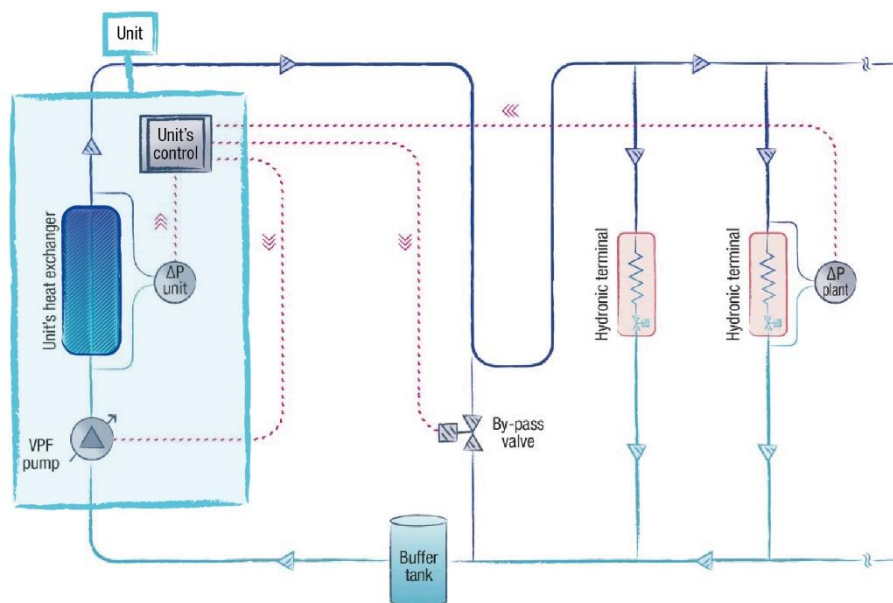
## Variable Primary Flow – single-unit plants



The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speeds** on the basis of the **plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.

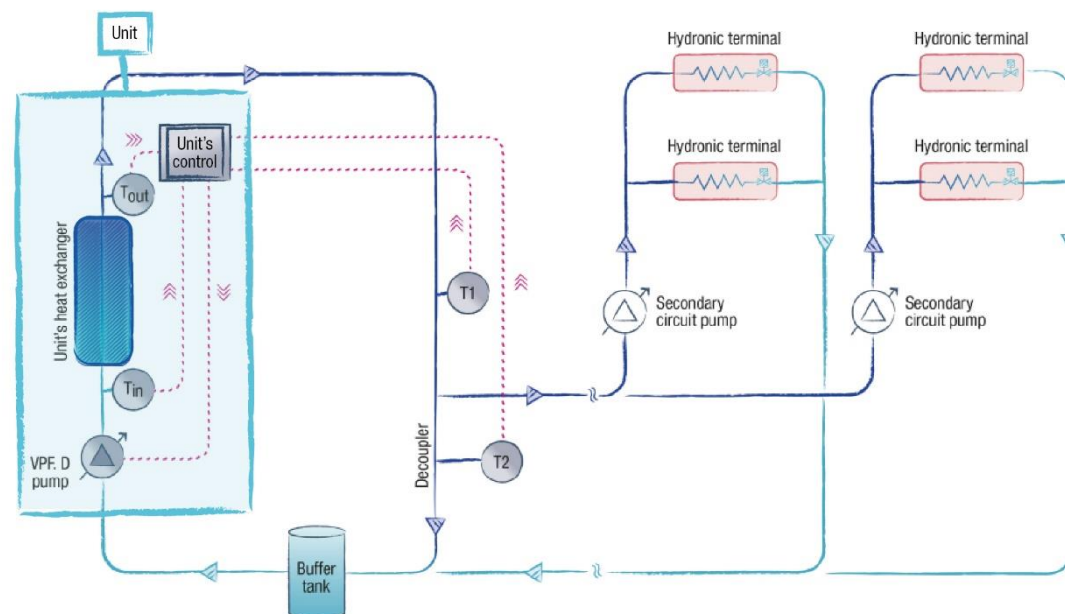
### VPF: constant $\Delta P$

Systems with only the primary circuit.



### VPF.D: constant $\Delta T$

Systems with primary and secondary circuits separated by a hydraulic decoupler.



With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected.

## FX2-G04 - Hydronic

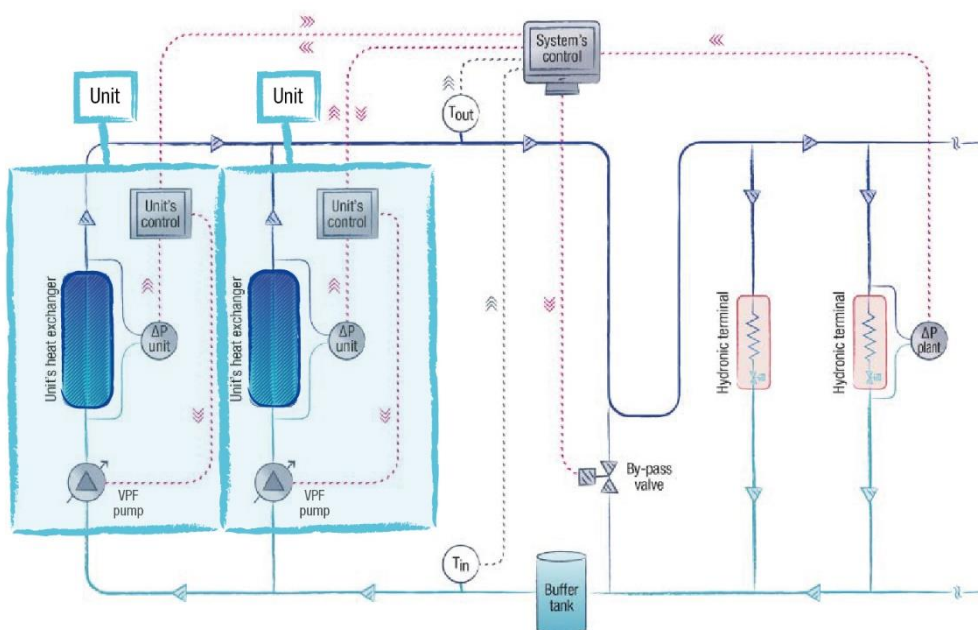
### Variable Primary Flow – multiple-unit plants with EXTERNAL GROUP CONTROL (Manager3000+ or ClimaPRO+)



The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speeds** on the basis of the **plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.

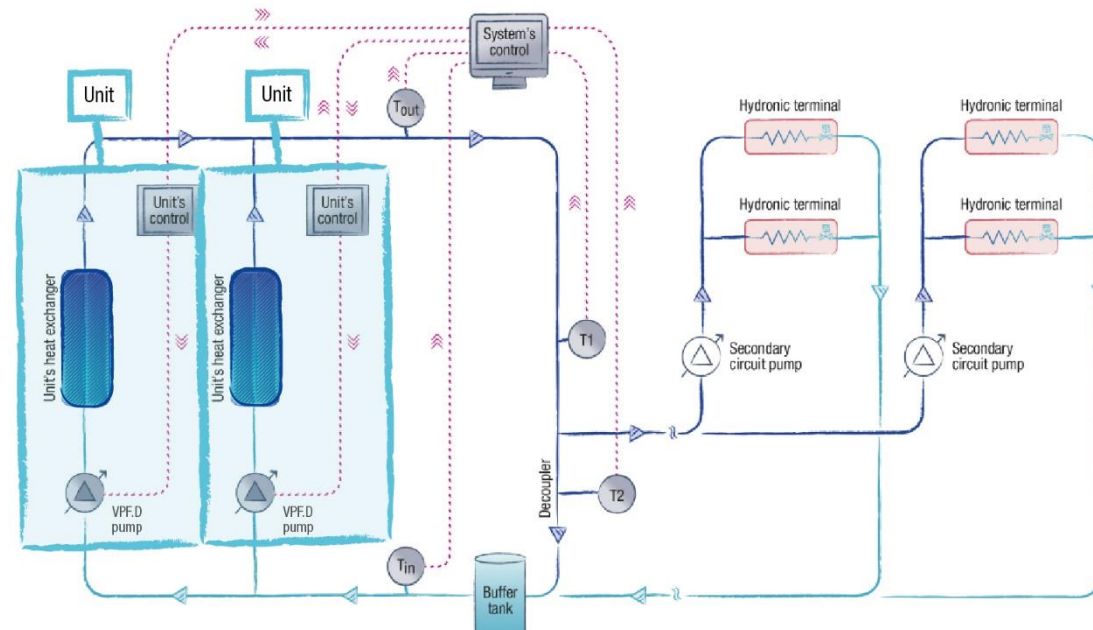
#### VPF: constant $\Delta P$

Systems with only the primary circuit.



#### VPF.D: constant $\Delta T$

Systems with primary and secondary circuits separated by a hydraulic decoupler.



With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected.

## FX2-G04 - Hydronic

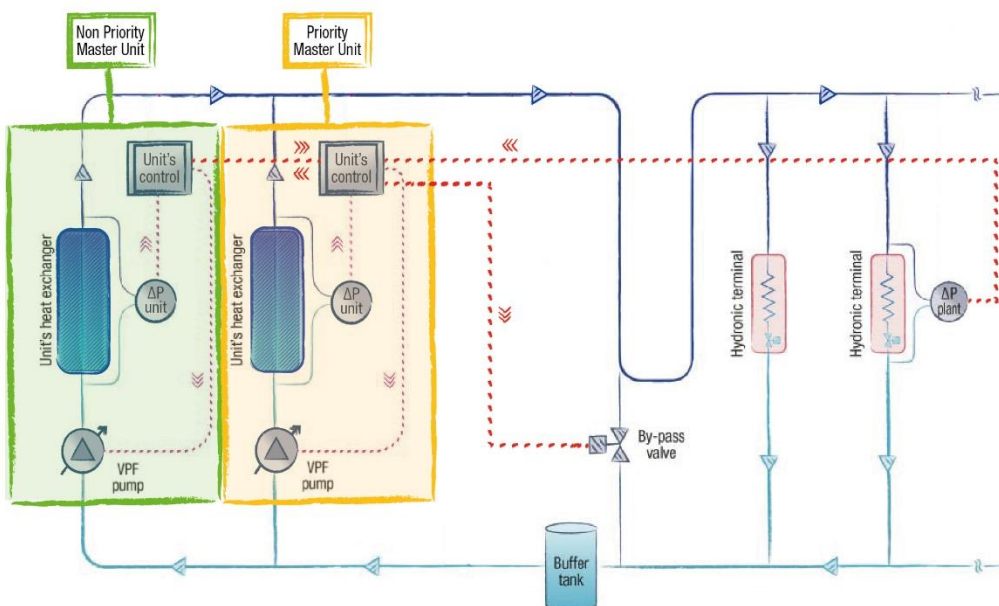
### Variable Primary Flow – multiple-unit plants with MULTI MANAGER group control option



The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speeds** on the basis of the **plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.

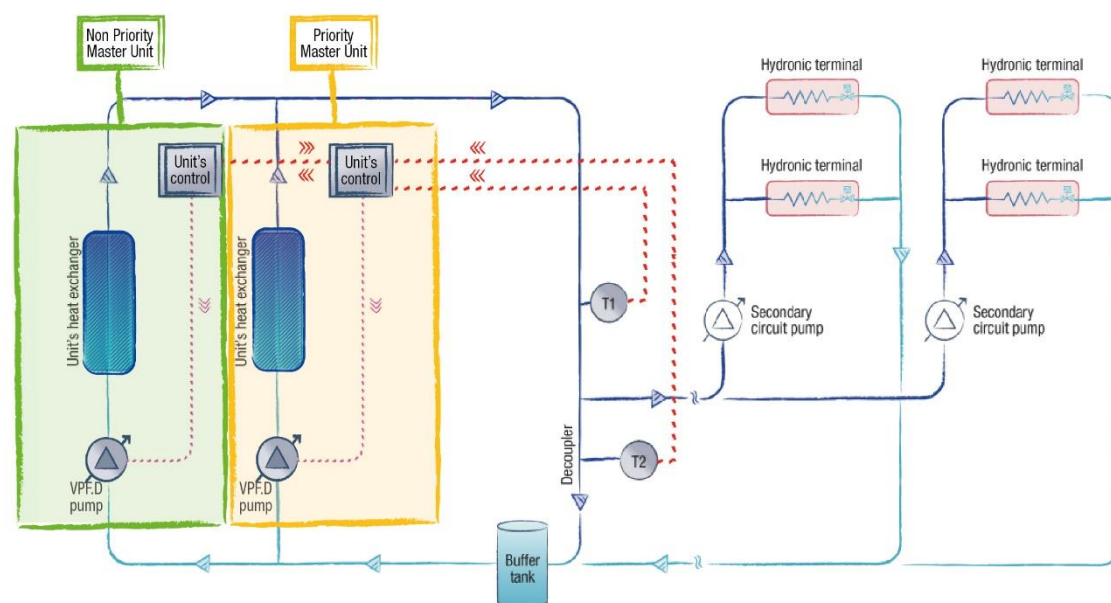
#### VFP: constant $\Delta P$

Systems with only the primary circuit.



#### VPF.D: constant $\Delta T$

Systems with primary and secondary circuits separated by a hydraulic decoupler.



With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected.





COOLING

SCREW

R

HFO1234ze

# FX2-G04

Air source chillers with  
screw compressors



Family overview

Technical insight

Controls

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Operating limits

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**Further options**

Selling points

## FX2-G04 - Further options

### Main input and connection

#### Auxiliary input

**4-20 mA (Opt. 6161):**

Enables remote set-point adjustments (analog input).

**Double set-point (Opt. 6162):**

Enables the remote switch between 2 set-points (digital input).

**Demand limit (Opt. 6171):**

Limits the unit's power absorption for safety reasons or in temporary situations (digital input).

#### BMS connection

**Serial card interface module to allow integration with BMS protocols:**

Modbus / LonWorks / BACnet MS/TP / BACnet over IP / Konnex / Modbus TCP/IP/ SNMP

*For the complete list of options please consult the pricelist.*



## FX2-G04 - Further options

### Main electrical accessories

#### Electrical

##### Compressor rephasing (Opt. 3301):

The capacitors on the compressors' line increase the unit's power factor.

##### Soft-starter (Opt. 1511):

Manages the inrush current enabling lower motor windings' mechanical wear and avoidance of mains voltage fluctuations during starting.

##### Automatic circuit breakers on electrical loads (Opt. 3412):

Protect the compressors or the compressors and fans from possible current peaks, over-current switches are provided in place of the standard fuses.

#### Energy meter

##### Energy meter for BMS (Opt. 5924):

Acquires the electrical data and the power absorbed by the unit and sends them to the BMS for energy metering (Modbus RS485).

##### Energy meter for W3000+ (Opt. 5925)

The electrical data acquired is available directly on the unit's control.

*For the complete list of options please consult the pricelist.*

## FX2-G04 - Further options

### Main refrigerant circuit accessories

#### Refrigerant circuit

##### Dual pressure relief valves with switch (Opt. 1961):

One valve is isolated from the refrigerant circuit while the other is in service. The user can work on the isolated valve for periodic maintenance or replacement, without removing the refrigerant from the circuit.

##### Compressor suction valve (Opt. 1901):

Installed on each compressor suction line, simplify maintenance activity (discharge valves are present as per standard).

#### Leak detector

##### Leak detector (Opt. 3431):

Factory installed device, placed within the compressor enclosure. In case of a gas leak detection it raises an alarm.

##### Leak detector + compressor off (Opt. 3433):

Factory installed device, placed within the compressor enclosure. In case of a gas leak detection it raises an alarm and stops the units.

*For the complete list of options please consult the pricelist.*

## FX2-G04 - Further options

### Main hydraulic and mechanical accessories

#### Hydraulic

##### Water flow switch (Opt. 1801):

Designed to protect the unit where the water flow across the evaporator is not sufficient and falls outside of the operating parameters.

##### Delta T > 8°C (Opt. 2881):

Evaporator designed to operate with low primary circuit water flow.

##### Flanged hydraulic connections (Opt. 2911):

Grooved coupling with flanged counter-pipe.

#### Mechanical

##### Anti-intrusion grilles (Opt. 2021):

Perimeter metal grilles to protect against the intrusion of solid bodies into the unit structure.

##### Rubber type or spring type anti-vibration mountings (supplied loose):

Reduce vibrations, keeping noise transmission to a minimum.

*For the complete list of options please consult the pricelist.*

## FX2-G04 - Further options

### Packing

## Packing

#### Standard:

FX2-G04 is provided with nothing but the lifting eye-plates, to load the unit into a truck.

#### Nylon packing (Opt. 9966):

FX2-G04 is covered with a protective nylon layer and provided with the lifting eye-plates, to load the unit into a truck.

#### Container packing (Opt. 9979)\*:

FX is covered with a protective nylon layer, provided with structural reinforcing bars and equipped with both lifting eye-plates and handling devices to load it on a container (metal slides, front handling bar). From the facility, the unit can be loaded directly into a container, or into a truck for a future container load.



*\* These options provide low-profiled fans which can reduce the height of the units and permit the transport via container. The selection of these options increases the sound power level of the units of 1 dB(A).*

For the complete list of options please consult the pricelist.



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# FX2-G04

Air source chillers with  
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# FX2-G04

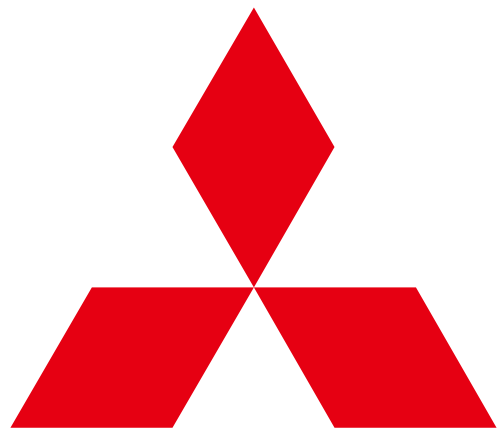
Air source chillers with screw compressors

## SELLING POINTS

- Negligible GWP refrigerant
- Large capacity range (up to 1572 kW)
- SL-A version best-in-class in sound power
- Very high efficiencies (both full and part loads)
- Compact design
- Wide operating limits
- /SL-A + EC variant is ideal for specifications: best-in-class sound power and top-level efficiencies
- Huge list of options available (EC fans, VFD pumps, Multi-manager, High-esp fans..)







**MITSUBISHI  
ELECTRIC**

*Changes for the Better*